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Mastercam 8. Common Functions 1 Mill Tools 3 Lathe Tools 5 Dimensioning & Programming 7 Drawing & Dimensioning Grading 9. The objective of this handout is to familiarize you with Mastercam, and

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provide a quick reference to some of the features. Some useful info to help streamline your experience: • The underlined letters in the menu words are “hot” keys for the particular function.

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Reference Guide The
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Machining - Mastercam
8 From the Mastercam

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menu, choose Machine Type, Mill, Default to open the default Mill machine definition In Mastercam, you select a machine definition before creating any toolpaths The machine definition is a model of your machine tool's capabilities and features and ...

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When Mastercam uses all available RAM, it

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switches to using virtual memory space, which is stored on the hard drive, and will dramatically slow the system down. We recommend a minimum of 8GB memory. For large toolpath generation and simulation, we recommend 32 GB of RAM.

System Requirements - Mastercam

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Training - Mastercam

Choose a Mastercam version from the drop down list. Click the “Sys Info” button to gather system and Mastercam information. Click the “Analyze” button to check for licensing problems. Click the “Create report” button to generate the text report file. It is created

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in the same location as
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drawings for each lesson.

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Mastercam's Help contains detailed information on each of the methods available. Use entry feeds and speeds to avoid placing too much load on the tool upon entry. Set a short dwell interval after entry to allow the spindle to reach the necessary speed

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before beginning
material removal.

Mastercam Getting Started Series - Dynamic Milling

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This is a small utility
used to gather
information and
diagnose basic
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problems on a user's
system. The program
generates a text file

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that can be sent to
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help troubleshoot
issues. Drivers and
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THREAD MILLING
REFERENCE GUIDE | 13
Pitch 0.05 = 1 / thread
per inch RPM 5416
(SFM • 3.82) / Tool
diameter Linear feed

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54.16 RPM • Feed per
flute • Number of
flutes Feed rate for
thread milling 12.69
Linear feed • ((Major
thread \emptyset - Tool \emptyset) /
Major thread \emptyset) Z axis
move on arc on 0.0063
(Pitch / 8) Z axis move
for full thread 0.5063

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The 3D Mill / 2D Lathe
backplotter handles
your 3axis Mill and 2-
-axis lathe CNC
programs with step
and continuous forward
and reverse plotting.
Edit the CNC program
and the update is
automatically reflected
in the plot. Analyze the
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